



**RELEASED**  
2014 -07- 28  
*WPD*

**D3187-1 SPACEPOD FLOOR LH**  
(MAKE FROM D3187-1F)

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.050 THICK PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF DART SPEC. M6061T6S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3187-1" PER QSI 044 6.1
- 7) WEIGHT: 4.2 lbs
- 8) AFTER FINISH, INSTALL D2986-1 RUBBER SPACER USING CONTACT CEMENT. TRIM TO FIT
- 9) NON-DIMENSIONED FEATURES CONTROLLED BY CAD FILE "D3187-1F-D.DXF".



APPROVED

D	ADD HOLES FOR D-RING INSTALLATION, 7 PL, ADD NOTE #9 (REASON: PAR 14-349)	DB	14.06.19
C	REDRAWN TO CURRENT STANDARDS; TRANSFERED TO B-SIZE FORMAT; ADDED SHEET 2; CREATED DETAIL FOR D3187-2; REVISED SHEET 1 NOTES; REASON: CLARIFIED DRAWINGS FOR D3187-1/-2	MB	09.01.05
B	CHANGE SHAPE	CP	03.05.16
A	NEW ISSUE	CP	03.03.13
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	MB	DRAWING NO.	REV. D
MFG. APPR.	DD	D3187	SHEET 1 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	SPACEPOD FLOOR	NTS
DATE	14.06.19	COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

